

SENIER



Cartoning Packing Machine

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Cartoning Packing Machine

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Cartoning Packing Machine Feature

- ◆ It is the automatic high-speed cartoning machine
- ◆ The machine improves the performance and productivity greatly
- ◆ It also has on-line technical interface and developed a set of new production model that based on automatic production line and take the independent stand-alone as the secondary production model and it fully embodies the products advantages
- ◆ The product structure are in accordance with GMP
- ◆ It can pack pharmaceutical blisters, drugs, food and other small regular goods into the specific carton and transfer the finished products



The machine is widely used and it easy to be adjusted ◆

According to the different products, it simply changes the relevant parts that can meet the production needs ◆

It is suitable for the large quantities production of a single product ,also to meet the small quantities pharmaceutical production of many varieties ◆

It can link with other packaging machine which make the cartoning machine have more extensive application ◆

High-speed blister packaging machine (full servo)is suitable for high-speed ALU-PVC , ALU-ALU packing of various regular medicines , including high-speed automatic feeding , and high-speed detection and rejection ◆

Blister zig-zag punching and servo synchronous conveyor for blister queuing technology which can save consumables , it can reach 400 blister per minute by zig-zag punching, stably move to the conveyor of cartoning machine by tracking robot ◆

Cartoning Packing Machine Feature

- ◆ Optional :either high -end full-servo blister packaging machine and automatic cartoning machine, or the main motor is with servo motor ,which is an economical solution that cooperates with the robot to achieves with the robot to achieve synchronous online
- ◆ High-speed blister packaging machine is suitable for high speed aluminum-plastic packaging of various regular medicine , and have high speed inspection and rejection device
- ◆ High speed blister packing machine is suitable for high speed alu pvc packing of various regular medicine High speed detection and rejection device is also equipped
- ◆ Conveyor belt is suitable for various sizes blisters transmission.Flexible to choose various connection ways
- ◆ Use the continuous style high speed automatic cartoning machine can achieve speed highly matched



The system is AC- or servo-controlled, providing high performance and ease in synchronizing the machine ◆

Set up time – 5-10 minutes, depending on the product ◆

Accessibility – All mechanical and electronic parts are easily accessible and visible so that any irregular issue can be identified immediately ◆

Mobility – The wheels of the cartoning packing machine make it easily movable and highly flexible ◆
In no time at all, it can be relocated by simply rolling it to its new location (option item)

Manual Feeding -The cartoning packing machine can run as either a manual or fully automated feeder, giving high product flexibility ◆

Cartoning Packing Machine Function

- ◆ If there are no packing materials, the machine won't absorb the boxes and specifications, also the manipulator will stop working
- ◆ The switching putting material has two steps: the main and the supplement one, if the first one doesn't drop carton, then the other one will fill automatically
- ◆ The machine will stop automatically in case of the supplement material plate being on the low side
- ◆ If there are specification but no boxed constantly for three times, the machine will stop working automatically
- ◆ If there are packed materials but no specifications, the machine will stop working automatically
- ◆ The machine has many protections of automatically stopping
- ◆ There is emergency stop switch on the electronic control box, please press this switch if there is an emergency



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**Cartoning
Packing Machine** PRODUCT

Cartoning Packing Machine Advantage

- ◆ Cartoning packing machine is the horizontal type machine used to pack pharmaceutical blisters, vials, soft tubes and so on
- ◆ The function of the machine is open the carton, fold leaflet, fill the product, stamp the producing date, close the carton, transfer the finished product and so on, which make the carton transferring and product filling matched and cooperated, which improve the producing rate and higher automation, and which we designed the connecting part for the blister packing machine used to be as the automatic machine producing line at the same time
- ◆ The machine used HMI control and photoelectric check to make the machine run accurate and stable, to keep the finished product quality high

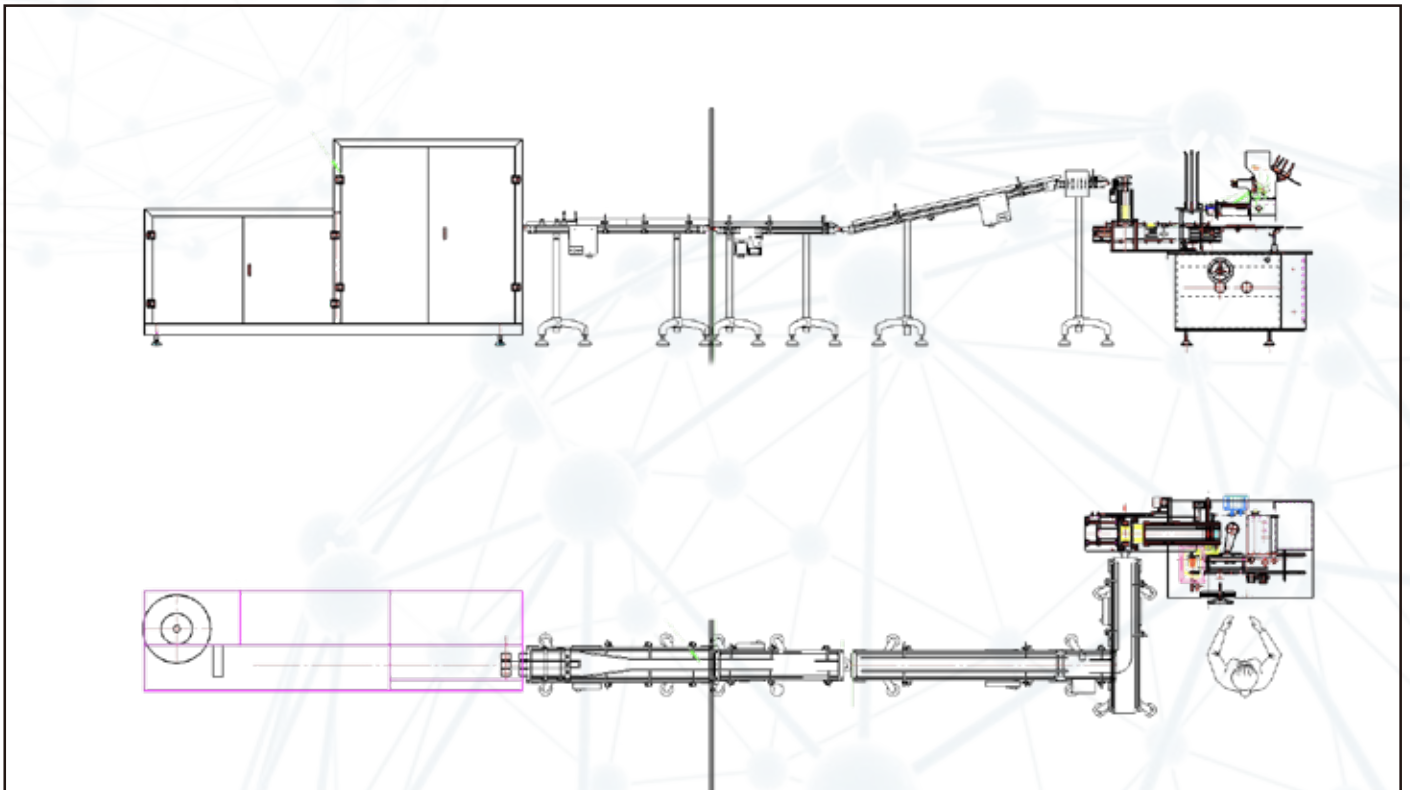
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Cartoning Packing Machine Application

- ◆ Drugs industry
- ◆ Food industry
- ◆ Cosmetics industry
- ◆ Chemical daily
- ◆ necessities industry



Cartoning Packing Machine Specification

Technical parameters

Item		SCP200	SCP260	SCP380	
Carton Size	Max	150x95x60mm	170x115x60mm	160x90x45mm	150x95x45mm
	Min	80x35x18mm	85x40x18mm	75x45x18mm	70x45x16mm
Carton Quality		300-350g/m ²	300-350g/m ²	300-350g/m ²	
Leaflet	Max	200x200mm	210x210mm	200x200mm	210x210mm
	Min	90x130mm	90x130mm	130x90mm	130x95mm
Leaflet Quality		65-70g/m ³	65-70g/m ³	65-70g/m ³	65-70g/m ³
Capacity	The running speed of main motor	≤200 box/min	≤200 box/min	Max:380boxes/min	
	The running speed of folding system			Max:600pcs/min	
Air Consumption		0.06-0.09m ³ /min	0.06-0.09m ³ /min	0.06-0.09m ³ /min (pressure0.5~0.7Mpa)	0.06-0.09m ³ /min (pressure0.5~0.7Mpa)
Compressed air pressure		0.4-0.6Mpa	0.4-0.6Mpa	0.4-0.6Mpa	
Total power		2kw	3.5kw	4.0kw	4.0kw
Overall dimension		380V 50Hz	380V 50Hz	380V 50Hz	380V 50Hz
Noise		—		≤70db	≤70db
Power supply		4500x1600x1620mm	6000x1600x1800mm	4500x1420x1600mm	4500x1420x1600mm
Weight		2500kg	3500kg	2500kg	2500kg

Custom design according to your requirements.