

**SENEER**

# High Shear Mixer



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## HIGH SHEAR MIXER

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## HIGH PLATFORM HIGH SHEAR MIXER

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# High Shear Mixer

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## High Shear Mixer Feature

- ◆ The granulation process needs less binding
- ◆ Granulation can be completed in a short period of time
- ◆ Densification of the granules and formation of fewer friable granules
- ◆ The granulator creates less friable granules with a consistent particle size distribution that are reliable
- ◆ Due to reduced process dust formation, a high shear mixer reduces worker exposure to drug dust
- ◆ By utilizing a high shear mixer, the granulation endpoint is predictable
- ◆ It is possible to save 25% on adhesives and drying time
- ◆ This will have a cone mill or a swing granulator attached to it
- ◆ Vacuum conveying connects with fluid bed dryers in the pharmaceutical health-care, food, and chemical industries



- ◆ Touch screen control system with automatic PLC control
- ◆ Data processing and history review are provided and printing is also accessible
- ◆ An explosion-proof system, as well as dependable interlock and earthing are all available
- ◆ Increase the ultimate product yield significantly
- ◆ The granulating line process is completely closed making it suited for a wide range of products
- ◆ Meet FDA/cGMP criteria for process tracking and traceability data display on touch screen, and terminal control and monitoring
- ◆ All of the parameters can be stored and they'll be transferred to an SD card or a USB drive
- ◆ It is possible to build up many levels of operating authority
- ◆ WIP's online cleaning method reduces work effort significantly

## High Shear Mixer Function

- ◆ Following the loading of the materials into the high share mixer, the impeller creates granules by spinning the entire mixture in a tumbling action, resulting in the distribution of all dry and wet granules
- ◆ The chopper breaks up the huge lumps created during wet mixing, and both the Impeller and the chopper run at a slow speed when adding the Binder solution



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**High Shear Mixer** PRODUCT

## High Shear Mixer Advantage

- ◆ A fast powder and wet granulation process
- ◆ Precise and accurate granule production
- ◆ Short powder drying time
- ◆ A predictable production processes
- ◆ Greater densification
- ◆ Reduces air pollution due to advanced dust handling properties
- ◆ Single equipment for Mixing-Granulating-Drying
- ◆ Uniform distribution of all formulation ingredients

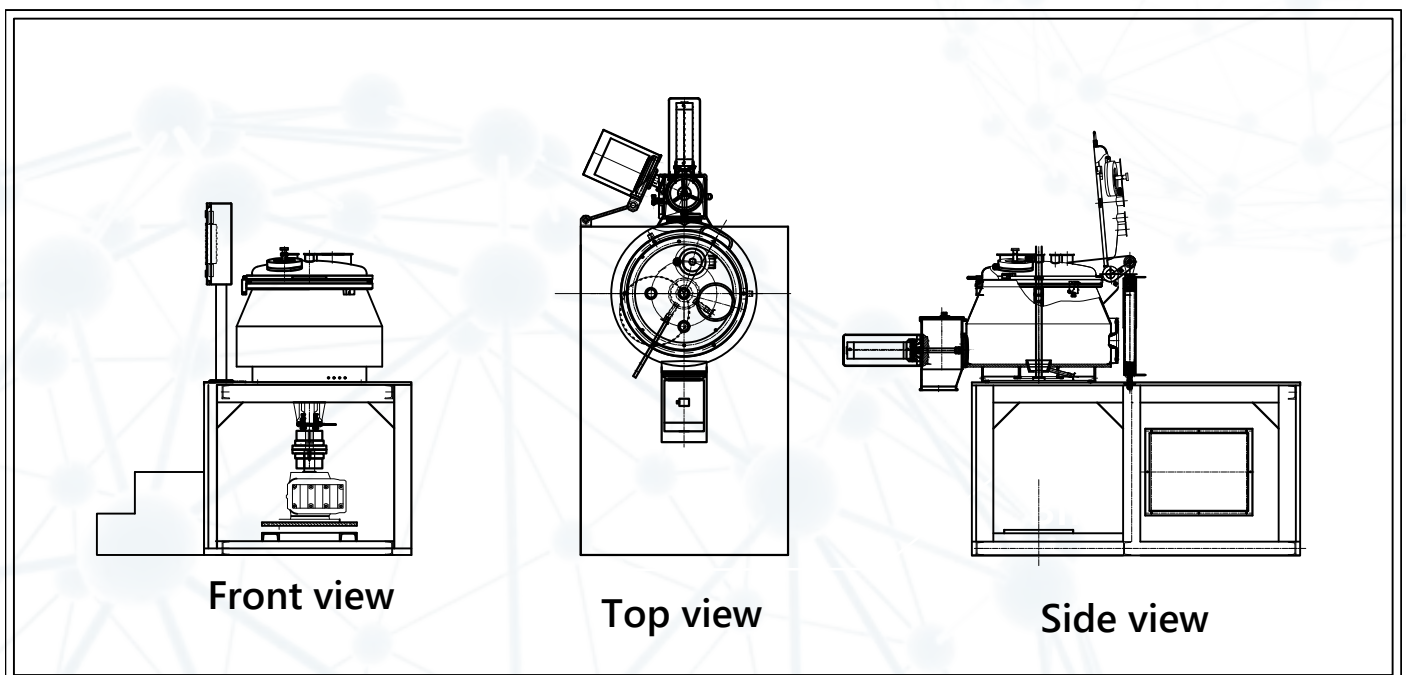
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## High Shear Mixer PRODUCT



## High Shear Mixer Application

- ◆ Pharmaceutical industry
- ◆ Health product
- ◆ Food industry
- ◆ Dery industry



## High Shear Mixer Specification

### Technical parameters

| Model                       |                                   | GL-100   | GL-200   | GL-300   | GL-400   | GL-500   | GL-600   | GL-800   |
|-----------------------------|-----------------------------------|----------|----------|----------|----------|----------|----------|----------|
| Hopper volume(L)            |                                   | 110      | 220      | 320      | 420      | 520      | 640      | 880      |
| Effective volume(L)         |                                   | 40-80    | 65-175   | 95-250   | 125-335  | 140-450  | 150-500  | 220-700  |
| Feeding volume(L)           |                                   | 20-40    | 32-85    | 47-152   | 62-165   | 70-225   | 75-250   | 110-350  |
| Mixing rotation speed(rpm)  |                                   | 20-250   | 8-200    | 8-160    | 8-160    | 8-150    | 8-150    | 5-130    |
| Cutting rotation speed(rpm) |                                   | 300-2800 | 300-2800 | 300-2800 | 300-2800 | 300-2800 | 300-1500 | 300-1500 |
| Mixing power(kw)            |                                   | 11       | 15       | 22       | 22       | 30       | 30       | 37       |
| Cutting power(kw)           |                                   | 4        | 5.5      | 7.5      | 7.5      | 7.5      | 11       | 11       |
| Compressed air              | Pressure                          | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  |
|                             | Consumption (M <sup>3</sup> /min) | 0.2-0.8  | 0.2-0.8  | 0.2-0.8  | 0.2-1.1  | 0.2-1.1  | 0.2-1.5  | 0.2-1.5  |



# High Platform High Shear Mixer

- Feature ■
- Function ■
- Advantage ■
- Application ■
- Specification ■

## High Platform High Shear Mixer Feature

- ◆ Meet FDA/cGMP criteria for process tracking and traceability data display on touch screen, and terminal control and monitoring
- ◆ All of the parameters can be stored, and they'll be transferred to an SD card or a USB drive
- ◆ Increase the ultimate product yield significantly



It is possible to build up many levels of operating authority ◆

Contact product part material is stainless steel 316L ◆

## High Platform High Shear Mixer Function

- ◆ Following the development of the wet mass, the impeller and chopper are driven at high speeds to achieve the desired Granule size
- ◆ The impeller can then discharge the wet granules through the outlet on the side of the mixing bowl that is flush with the bottom



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**High Platform  
High Shear Mixer** PRODUCT

## High Platform High Shear Mixer Advantage

- ◆ Short mixing and granulation time to achieve desired granules profile
- ◆ Uniform granules by gentle processing
- ◆ Wide range of applications
- ◆ Fully Automated System for GMP compliant

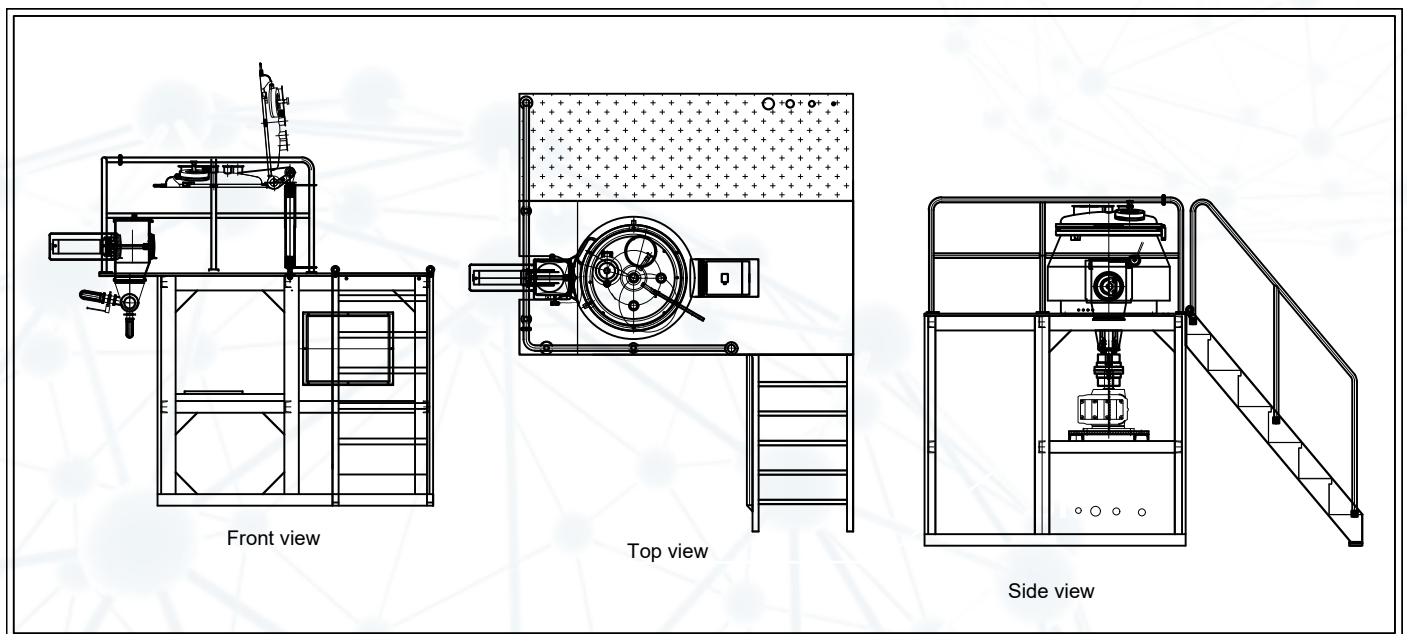
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## High Platform High Shear Mixer PRODUCT



## High Platform High Shear Mixer Application

- ◆ Pharmaceutical industry
- ◆ Health product
- ◆ Food industry
- ◆ Dery industry



## High Platform High Shear Mixer Specification

### Technical parameters

| Model                       |                                   | GM-100   | GM-200   | GM-300   | GM-400   | GM-500   | GM-600   | GM-800   |
|-----------------------------|-----------------------------------|----------|----------|----------|----------|----------|----------|----------|
| Hopper volume(L)            |                                   | 110      | 220      | 320      | 420      | 520      | 640      | 880      |
| Effective volume(L)         |                                   | 40-80    | 65-175   | 95-250   | 125-335  | 140-450  | 150-500  | 220-700  |
| Feeding volume(L)           |                                   | 20-40    | 32-85    | 47-152   | 62-165   | 70-225   | 75-250   | 110-350  |
| Mixing rotation speed(rpm)  |                                   | 20-250   | 8-200    | 8-160    | 8-160    | 8-150    | 8-150    | 5-130    |
| Cutting rotation speed(rpm) |                                   | 300-2800 | 300-2800 | 300-2800 | 300-2800 | 300-2800 | 300-1500 | 300-1500 |
| Mixing power(kw)            |                                   | 11       | 15       | 22       | 22       | 30       | 30       | 37       |
| Cutting power(kw)           |                                   | 4        | 5.5      | 7.5      | 7.5      | 7.5      | 11       | 11       |
| Compressed air              | Pressure                          | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  | 0.4-0.6  |
|                             | Consumption (M <sup>3</sup> /min) | 0.2-0.8  | 0.2-0.8  | 0.2-0.8  | 0.2-1.1  | 0.2-1.1  | 0.2-1.5  | 0.2-1.5  |